

# Scope of Accreditations



**TEAM**®

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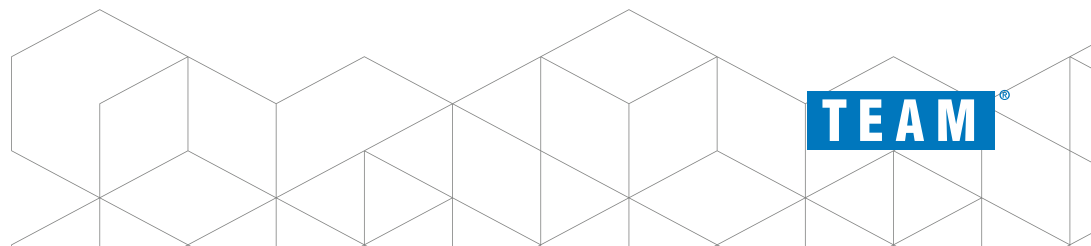
## Quality system

Registrar	Process approvals		Certificate number
Lloyds	AS9100D	ISO 9001:2015	10557487

## Special processing services:

Source	Process approvals		Comments	Supplier code
AEROJET ROCKETDYNE	CP	Cleaning aluminum alloys	RA0110-034	100786
	CP	Cleaning titanium alloys	RA0110-047	
	CP	Alkaline cleaning	RA0110-018	
	CP	Passivation only	RA0110-018	
	CP	Swab etching	RA-1103-1 (JBK-75, 347SS, INCO 625, INCO 718, 903 Alloy MATL)	
	PT	Penetrant	ASTM E1417 RA0115-116	
	RT	Radiography	ASTM E 1742 RA0115-116	
BAE SYSTEMS	BAE-APP- 3320	Eddy current demo per LMA PC006	Approved inspectors: Muharrem Erden, Joe Combs, Huston Smith, Ryan Mcburrows	F-35 F/C
BLUE ORIGIN	PT	Penetrant inspection	Type 1, Method A Level 3, Form A per ASTM E1417	71814
	CP	Passivation	Methode 1, Type 6 per AMS 2700	
	CP	Pre-penetrant etch	Nickel alloy	
	CP	Cleaning & passivation	Method 1, Method 3 & Method 5 Bare titanium only) Class 1, 3 & 4 per CMSP-02291	
	CP	Cleanliness verification & Packaging	(GC and VC ONLY) - VC restricted to parts that can fit under the inspection lamp without interference from the lamp	
BOEING DI-4426	411	Penetrant	ASTM E1417	61897
	849	NDT PQ&C	BSS 7698/NAS410	
COLLINS AEROSPACE	RT	Radiography	ASTM 1742 / RPS 18.10	187560
	PT	Penetrant	ASTM 1417 / RPS 18.10	
GE AVIATION GT-193	AA	Penetrant	P3TF2, P3TF44, P3TF47, NAS 410	71814
	AB	Magnetic particle	P3TF9, P3TF48, NAS 410	
	AE	Radiography	P3TF5, NAS 410	
	AF	Ultrasonics	P3TF24 CL- D; P29TF82 CL-A,B	
	AH	Macro etching	P4TF2, P4TF4, AMS2643	
	AI	Metallic materials testing	S400 LIMITED TO L, M, XZ, XRR; AND P3TF19; P3TF33; E50TF133	
	AK-01	Etch inspect- Immersion	P4TF2, P4TF3, P4TF4, P4TF9, S-421; Pre- penetrant etch	
	AK-02	Swab etch	P4TF8	
	AT	Blue etch anodize	P3TF25; P3TF33	
	AL	Eddy current	P3TF21 CLASS A, B, D, E, F	
	DA	Passivation	AMS 2700	
	DJ	Acid/Alkaline cleaning	P4TF2, P4TF5, AMS 1382	
	DU	Titanium cleaning	P4TF3, S-421	
	DK	Stripping / Leeching	P4-TE20, P4TF5, MIL -STD-871	
	B1	Cleanliness verification	P4TF21	
	CX	Chem surface prep for chem bonding	CX01- Limited to P4TF9 Class B	

Source	Process approvals		Comments	Supplier code
FAA	NDT	FAR	See certification	70SR482D
	CP			
HAMILTON SUNDSTRAND	MT	Magnetic particle	AMS 2640; ASTM E1444; CP16.04; MIL-I- 6868; MIL-STD-1949; PN16.04; HS31	127721
	CP	Etch prior to penetrant	HS7725, HS7725 TYPE 2	
	PT	Penetrant	AMS 2645; ASTM E1417; CP16.03; MIL-I- 6866; MIL-STD-6866; PN16.03; P256; HS447	
LOCKHEED MARTIN AERONAUTICS QCS-001	136A	Eddy Current F & D Critical	Fracture durability	PQA 233
	135		STP-900	
	136		5PTPCT02	
	136B		5PTPCT12	
	139		LMA-PC002	
	139A		LMA-PC012	
LOCKHEED MARTIN SPACE SYSTEMS	PT	Penetrant	ASTM E1417	T00207 ZA65045B/ LM0000009384 LM0030700
	MT	Magnetic particle	ASTM E1444	
	RT	Radiography	ASTM E1742 / MIL-STD-453	
LOCKHEED MARTIN RMS	MT	Magnetic particle	T9074-AS-GIB-010/271	Q000002197
	RT	Radiography		
	UT	Ultrasonics		
MTU AERO ENGINES	BEA	Blue etch anodize	P3TF25	12008955
	ECl	Eddy current	P3TF21	
	REPS	Replications	P3TF33	
	PT	Liquid penetrant	P3TF2	
	Ti Clean	Titanium cleaning	P4TF3	
NADCAP	AC7101 AC7110	Materials testing lab	Mechanical. Mechanical specimen preparation; Metallography; Micro-hardness	QML
	AC7114	NDT	On merit	
	AC7114/1	Penetrant	On merit	
	AC7114/2	Magnetic particle	On merit	
	AC7114/3	Ultrasonics	On merit	
	AC7114/4	Radiography	On merit	
	AC7114/5	Eddy current	On merit	
PRATT & WHITNEY QA101	BEA	Blue etch anodize	Bennie Foley, PW L3	MCL
	NDT	Nondestructive testing	Aftermarket / Repair & overhaul	66-R
	NDTQ	Personnel Q & C	EIM Master/NAS 410	MCLM MCLM
	PT	Penetrant	XRM Code 2 / FPM Code 7 Brian Wolfzorn, PW L3	
	RT	X-Ray	XRM Code 3 Brian Wolfzorn, PW L3	
	CP	Titanium cleaning	PWA-116-1	000886
		EIM Codes	Micah Policano P&W LV 3, Code 2, Code 7, Code 8	
CVM-2		Anodic etch (process only)		
PRATT & WHITNEY CANADA	MTL	Hardness, metallographic examination	Code 5; Code 7	MCLM



Source	Process approvals		Comments	Supplier code
ROLLS-ROYCE UK AEROSPACE	QA	Tech control of MFG Processes	RRP 50000	219540
	PT	Penetrant	RRP 58003 1A3 & 1D4 need L3 approval	
	CP	Stripping of paint Finishes	RPS 26	
	CP	Abrasive blasting	RPS 386	
	CP	Removal of combustion-plasma Coatings	RPS 592	
	CP	Etching of nickel base and steel alloy Components	RPS 674 Procedure B	
	CP	General cleaning	RRP 51000 (RPS 461)	
	CP	Blue etch	RRP 51001 (RPS 675) Method B	
	CP	Etching of nickel base And steel alloys	RRP 51002	
	CP	Abrasive blasting	RRP 51006	
	CP	Ferric chloride etch For grain discernment	RR-EPS13035	
	VT	Visual	RRP 58007 (RPS 709)	
	RT	Radiography	RRP 58006 Need L3 approval	
ROLLS-ROYCE INDIANAPOLIS	CP	Blue etch anodize	RPS 675 Method B	116780
BLUE ORIGIN	RT	Radiography	Techniques shall be approved by Blue origin	
SPACEEX	PT	Penetrant	Approved	TEINDU
	MT	Magnetic particle	Approved	TEINDU
	RT	Radiography	Approved	TEINDU
	ET	Eddy current	Approved	TEINDU
	UT	Ultrasonics	Approved	TEINDU
SAFRAN	CP	Etching / Degreasing	DMP 12-107; DMP12-109 & DMP11; PR-0011; BLRF 000101	MDM524409
	PT	Sensitivity LV 4	DMC 0010; PR-5000	MDM524409
	MTL	Hardness, grain size, alpha case, EDM	DMC0253, DMC0090, DMP65, DM67-001, P3TF33, ASTM E10, ASTM E18	MDM524409
SNECMA	PT	Penetrant	DMC0010, Exp. 5/31/14	015318-04

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